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Battery Test Solutions

Battery Cell/Battery Module/Battery Pack





Chroma ATE Inc. was founded in 1984 and has since become one of the world's leading suppliers of automated test equipment, providing test and measurement instrumentation and automated test systems (ATS) for the electronics industry. Advanced technological capabilities combined with production line automation and manufacturing execution systems (MES) enable us to develop Test and Automation Turnkey Solutions that satisfy and exceed customer demands.

Chroma has been competitive in the electric vehicle (EV) industry for many years, setting up long-term relationships with wellknown car manufacturers as well as key EV component and battery providers. Chroma also has comprehensive test solutions for battery cells, battery modules, battery packs, battery management systems (BMS), on-board chargers, DC converters, EVSE, wireless chargers, and electrical safety.

In addition to maintaining a large and diverse group of R&D engineers, Chroma invests heavily in research and development each year to ensure its continued technological leadership. Core technologies in power electronics and optics have fueled Chroma's drive forward into various new markets and its success in providing innovative test solutions with precision, reliability, and uniqueness. This is the key reason why Chroma has been able to gain the long-term support of its customers for over 30 years.

Manufacturing Capability and Service Support



Temperature & Humidity Cycle Test Chamber



Smart Auto Production Line



Automated Test Equipment and Software



EMC Lab - Electromagnetic Wave Testing



High Power Burn-In Testing



Calibration Lab



Highly Accelerated Life Testing Equipment



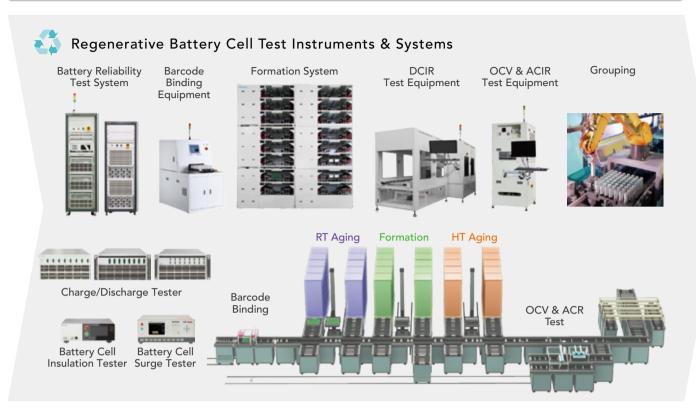
Customized Assembly



Local Support and Services

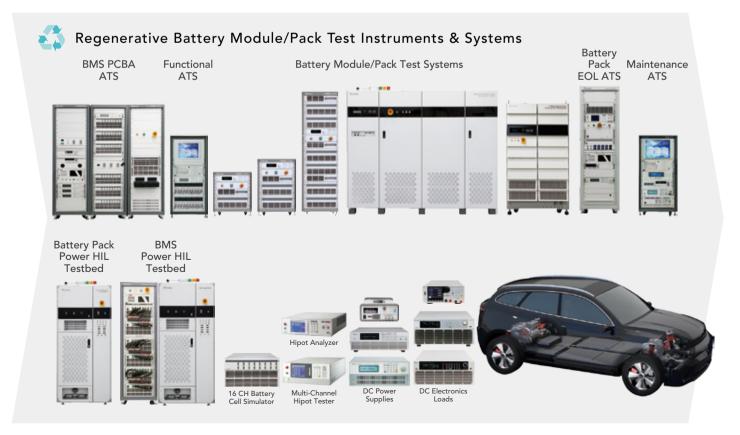
Turnkey Battery Test Solutions

Battery Cell



Battery Module

Battery Pack



Battery Cell Production Line Solutions

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Turnkey Battery Formation | 17000 Series

Chroma 17000 series is a turnkey solution for the cell formation process. The 17000 series has been integrated with test equipment and a control software system; with formation, grading, pre-charge, OCV/ACIR station, DCIR station, etc. for testing equipment, and an automation stacker crane, conveyer, logistics control system, grouping, sorting, and rework stations for automation equipment.

As the capacity of mass production lines keeps growing, full automation is required. Chroma has developed a system for formation information management (called Formation Management System, FMS), which plays an important role in the automated formation system, just like the central nervous system of the human body. The most distinguishing features are versatility and customizability to connect with each process station and procedure. It interacts with complicated information such as: status of station, test report, raw data, calibration/verification results, and schedules. Furthermore, it can set recipes, Pass-Fail, sorting rules, and an analysis data sheet for each station.

Key Features

- ✓ Formation/grading voltage measurement accuracy: ±0.05% F.S. (typical)
- Formation/grading current measurement accuracy: ±0.1% F.S. (typical)
- Formation/grading testing current range: 10A ~ 120A
- AC regeneration mode
- Probing contact resistance value monitoring (single circuit loop)
- Auto configuration for calibration (measurement)/ verification (adjustment)
- ✓ Protection functions include: OVP/UVP/OCP/OTP/OQP/± Δ V/± Δ I
- Chroma FMS for configuration, monitoring, and control (optional)

Performance Design

- Formation deck design: Open frame; Chamber type
- ✓ Provides vacuuming function during formation process
- Provides probe/gripper technology
- ☑ Robust fixture of clamping unit and deck design
- Abnormality detection (polarity/real-time/contact loop resistance/ deck temperature/channel temperature/smoke detection/ power-off protection)
- 🗹 Fireproof design
- 🗹 Modular design, easy to maintain

Automation Features

- High-speed/low-noise automated cart (anti-collision, anti-spark, anti-static)
- High-efficiency production process layout

FMS

- Technology management
- Human error prevention
- \checkmark Complete production history
- \checkmark Data analysis to improve production process

Calibration Fixture

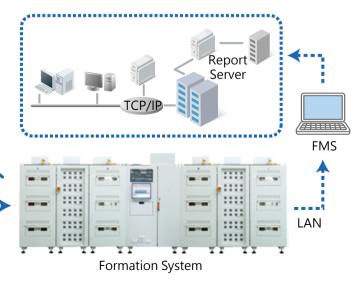


Formation System



DCIR Test Equipment

OCV/ACIR Test Equipment



Battery Cell Insulation Tester | 11210

The Chroma 11210 is suitable for lithium-ion battery (dry cell) insulation testing, featuring a unique electrical flashover and +Flash Test function to check the effective distance between the electrodes and detect excessive leakage current. This can greatly reduce the risk of fires caused by the negative electrode material inflating and metallic particles piercing the separator when charging the lithium-ion batteries used in new energy products such as EVs, energy storage systems (ESS), and electronic appliances.



Key Features

- Test voltage: up to 1KV (DC)
- ✓ Charge current: 50mA max.
- ☑ Wide range of Leakage Current (LC) measurement (1pA ~ 20mA)
- Fast measurement (20mS)
- Partial discharge (PD)/Flashover detection for inspection on potential internal short circuits (option of A112100):
 - PD/Flashover level and number of occurrence display
 - PD/Flashover events and V/I waveform monitor
 - Programmable PD/Flashover level limit setting
 - PD/Flashover and V/I waveform real-time display and storage (option of A112101)
- ☑ Built-in +Flash Test function
- ☑ Built-in fast contact check function
- \checkmark Automatic test with sequence:
- charge ightarrow dwellightarrow test ightarrow discharge
- Applicable to various capacitance LC/IR tests
- Can also measure the withstand voltage margin of multi-layer ceramic capacitors (MLCCs), solid state capacitors, high-voltage electrolytic capacitors and insulating materials

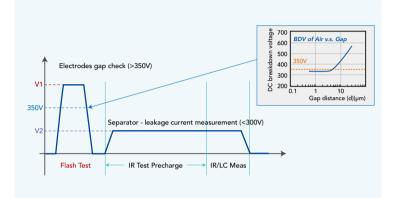
Battery Cell Surge Tester | 19311 Series

For lead-acid battery cell insulation testing

The Chroma 19311 tests the insulation quality between the positive and negative plates of the lead-acid battery cell by applying a high-voltage surge before electrolyte injection. It has a surge output voltage that can reach 6kV, four terminal measurement, a 200MHz sampling rate, and can analyze the insulation quality by using the resonant waveform. It tests the positive and negative plates on insulation distance and quality, presence of the separator, and possible short circuits. This surge test can decrease the defect rate of lead acid battery production and increase battery cell insulation. The 19311-10 multi-cell scanning test is extremely efficient; saving test time (6 cells in <1.5s), decreasing labor costs, and increasing production line throughput.

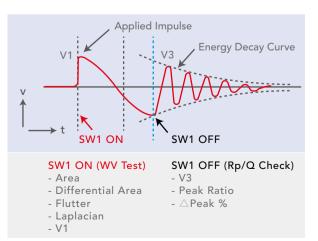
Key Features

- Max. output voltage: 6kV (depending on DUT's capacitance)
- ☑ Pulse interval: 30ms ~ 3000ms
- 8 types of judgements:
 - Differential Area
 - Area - Flutter
- Laplacian
- 1st Peak Voltage (V1) 3rd Peak Voltage (V3)
- Peak Ratio \triangle Peak%
- Contact Check
- Breakdown Voltage Mode (BDV Mode)
- Supports up to 25 channels for scanning test (19311-10 with A190362 option)
- Standard remote interfaces: LAN, USB & RS232



+ Flash Test function during inspection of Li-ion Battery insulation quality







Battery Reliability Test System | 17010

Chroma 17010 Battery Reliability Test System is a high-precision system designed specifically for testing lithium-ion battery (LIB) cells, electric double-layer capacitors (EDLCs), and lithium-ion capacitors (LICs). The test equipment is suitable for product development and quality control by providing characteristics research, cycle life testing, product screening, and quality assessment.

The Chroma 17010 system comes in two design architecture types. The linear circuit series produce low output noise and high measurement accuracy, suitable for reliability evaluation of small and medium-sized energy storage components in the development phase. The regenerative AC/DC bi-directional series with power saving and low heat generation fit the bill for standard product life evaluation as well as medium and large-sized energy storage components or power battery cell testing.

Key Features

 \checkmark High accuracy \pm 0.01% of F.S.

- \checkmark High precision \pm 0.002% of F.S.
- ✓ Fast current response < 100µS</p>
- ☑ High sampling rate (10mS)
- High single point transient sampling rate (1mS)
- ☑ Integrating up to 96 channels
- ✓ Channel parallel output up to 1200A
- \checkmark High-efficiency charge and discharge with low heating
- Energy recycling during discharge (AC/DC bi-directional regenerative series)
- Waveform simulation (current/power modes)
- \checkmark Multi-level safety protections
- \checkmark Integrable data logger and chamber
- Compliant with IEC and GB/T standards





41U Rack

5V	6V	10V				
12A	60A	6A				

17208M-5-12C

Ξ

17208M-6-60

17216M-10-6

System	17010						
Model	Current Ranges	Voltage Ranges	Super Mode	0V Discharge	Regenerative Mode	Channels	Rack
17216-6-6	6A/1.2A/0.6A/1mA	0~6V				16/32/48/64/80/96	
17216-6-12	12A/2.4A/1.2A/1mA	0~6V				16/32/48/64/80/96	
17216M-10-6	6A/0.2A/6mA/0.2mA	0~10V/0~5V/±5V		Yes		16/32/48/64/80/96	19" Rack
17216M-6-12	12A/3A/1A/0.1A	0~6V		Yes		16/32/48/64/80/96	(25U)
17208M-5-12C	12A/4A/0.4A/0.04A	0~5V		Yes		8/16/32/40/48/56/64	(36U)
17208M-6-30	30A/10A/0.1A/1mA	0~6V		Yes		8/16/24/32/40/48/56/64	(41U)
17208M-6-60	60A/15A/5A/0.5A	0~6V		Yes		8/16/24/32/40/48/56/64	
17212M-6-1009	100A/50A/25A	0~6V	Yes		Yes	12/24/36/48	

Battery Cell Test System Auto Calibrator | A170103

Chroma A170103 is a complete automated calibration and verification instrument with a variety of high-precision calibration standard components built-in for programmable test tasks. Chroma A170103 applies to Chroma 17010 products up to 150A in order to ensure that the equipment maintains its high precision and traceability.

Key Features

- \blacksquare Consistent standards verification: reducing human errors and measurement variability
- ${\ensuremath{\varXi}}$ Efficient calibration and verification: cutting down labor costs
- \blacksquare Automated report generation: managing maintenance records and traceability

Model	A170103
Voltage	0~10V
Current	1mA/10mA/100mA/1A/6A/30A/150A (7 ranges)
Channels	16CHs



Battery Reliability Test System | 17010H

The 17010H's energy recovery circuit architecture offers a marked improvement over traditional switching power supply equipment. It features high measurement accuracy/precision, high-speed current response, zero-crossover time for charge-discharge conversion, as well as multiple current ranges, which help to enhance the capacity test accuracy of battery cell experiments, improve performance parameter identification, and facilitate realistic dynamic current and power testing. In addition, Chroma 17010H has a 200% pulse current output function, a 300A single-channel continuous current, and provides a 30S pulse test current of 600A, beneficial to applications such as power capability and DC internal resistance testing which require short-term and high-rate test currents, while also reducing equipment purchase costs.

To accommodate the diversity of battery cell products and experiments, Chroma 17010H features a channel parallel function with a continuous current up to 2400A and a pulse current up to 4800A, greatly improving the applicability of the system.



25U Rack

36U Rack

42U Rack

Key Features

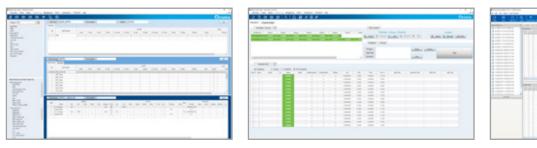
\checkmark High accuracy \pm 0.015% of F.S.		rrent				I	max	
\checkmark High precision ±0.005% of F.S.	200% Pulse /							
Multiple current ranges: 300A/150A/30A		discharge				HIPPC	HPPC	
✓ Fast current response <1.5mS	100% Contine					profile	///profile	
arsigma Charge and discharge with zero crossover time		100% SOC	÷			10%	10%	
☑ 200% pulse current		discharge				SOC	SOC	-
Channel parallel output up to 4800A				1 /				Time
Efficient recycling of discharged energy (75%)			60 min. rest	100%	60 min. rest	60 min. rest	60 min. rest	
🗹 High-speed data logging (10mS)			1030					
					rest	icst	TOST	
 High single point transient sampling rate (1mS) 	100% Contine			recharge				
	100% Contine							
High single point transient sampling rate (1mS)	100% Contine 200% Pulse						max	

System	17010H					
Module	Current Range	Voltage Range	Super Mode	0V Discharge	Regenerative Mode	Rack
17010H_6-300	2004/1504/204	Charge 0.3V~6V ; Discharge 1.5V~6V			Yes	23" Rack
17010H_6-300Z	300A/150A/30A	Charge -0.6V~6V ; Discharge 0V~6V		Yes	Yes	(25U)
17010H_6-300S	400 A (ST) * /200 A /1E0 A /20 A	Charge 0.3V~6V ; Discharge 1.5V~6V	Yes		Yes	(36U)
17010H_6-300U	500A(31) 7500A/150A/50A	Charge -0.6V~6V ; Discharge 0V~6V	Yes	Yes	Yes	(42U)

Note *1: ST range is the super output mode (Super mode), the limit voltage of the ST range is 5V.

BATTERY LEX Software

- Battery Lab Expert (Battery LEx) is the testing software platform specially developed for battery cell testing:
- Group testing: Multiple channels of the same experiment are grouped to simplify operations and execute up to 50,000 steps
- ✓ Variable editing: Use the data from the external data logger for flexible programming and complex applications
- 🗹 Chamber integration: DI/DO amplification monitors the chamber's status and protection mechanisms in real time



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Project Browser

Recipe Executor

Test Report Preview

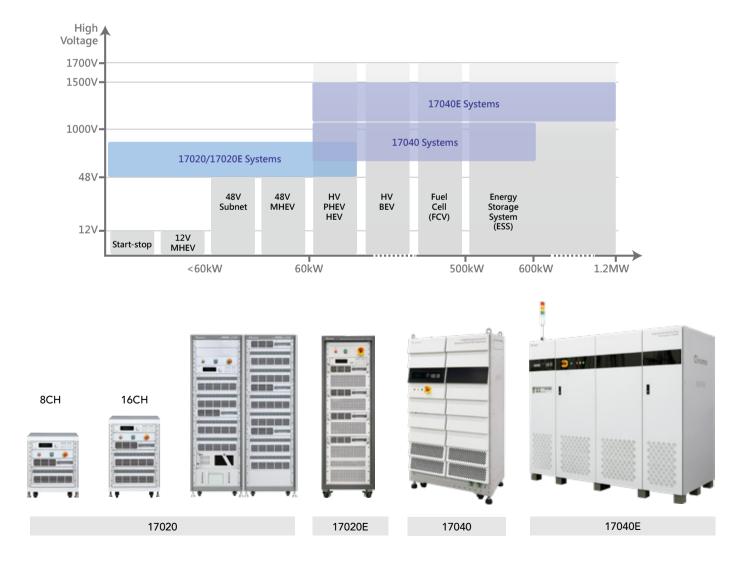
Charge/Discharge Test Solutions for Battery Modules, Packs, and Systems

Chroma 17020, 17020E, 17040, and 17040E series battery charge and discharge test systems are designed for testing secondary batteries. Used in the electric vehicle industry, they are capable of simulating VCU (Vehicle Control Unit) behavior and sending diagnostic service ID. During the test, the fully automatic and independent process can power-on the device under test (DUT), unlock (seed & key) and start the relay, and then start charging/discharging the battery pack.

The battery charge/discharge test systems can conduct thermal control during the test. Through the diagnostic service ID, the systems read the data and DTC (diagnostic trouble code) returned by the BMS (battery management system). With these protection function parameters, the systems can completely monitor the battery charge/discharge tests to ensure the safety of the testing process.

The battery charge/discharge test systems are equipped with driving cycle simulation functions, real EV power systems, and battery pack handshake processes, and can adjust the output power, voltage, and current of the charge/discharge equipment in real time. The systems can simulate EV over-temperature load reduction, the Mild-Hybrid 48V system, 12V power system interaction, and other real automotive working conditions.

Users can configure the battery charge/discharge test systems according to the testing needs, quantity, and specifications of the DUT. These systems are designed to perform complete product verification at different stages for various battery test equipment. They can execute fully automated testing procedures, offer fully BMS integrated and automated testing solutions, and support various BMS communication interfaces, incl. CANbus, LINBus, RS232, RS485, and MODBUS. With fast testing times and accurate results, our charge/discharge test systems provide reliable and worry-free testing solutions for your battery packs, modules, and battery management systems.



Regenerative Battery Pack Test System | 17020 & 17020E

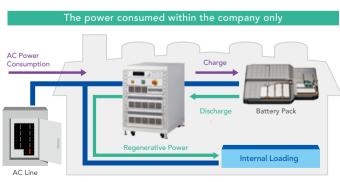
The 17020 and 17020E series are Chroma's battery pack charge/discharge systems with a choice between versatility (17020) and affordability (17020E). The 17020 can be customized for channel power and quantity according to the testing needs of the DUT, ideal for R&D and accreditation teams. The 17020E can be configured with a minimum unit of 10kW, particularly suitable for battery pack life cycle testing or production line EOL ATS.

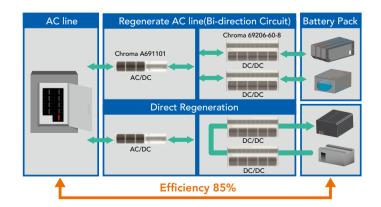
17020 specifications: 20V/65A/1.25kW/4CH 60V/13A/0.6kW/8CH 60V/62.5A/1.25kW/4CH 60V/62.5A/2.5kW/4CH 100V/50A/2.5kW/4CH 200V/30A/2.5kW/4CH 500V/13A/2.5kW/4CH (parallel limit: 60 channels) 17020E specifications: 60V/180A/10kW/2CH 60V/360A/20kW/2CH 60V/180A/10kW/4CH 100V/100A/10kW/2CH 100V/100A/10kW/4CH 200V/100A/10kW/2CH 200V/100A/10kW/4CH (parallel limit: 8 channels)



Key Features

- $\boldsymbol{arsigma}$ High precision voltage and current measurements:
 - Voltage: 0.02% rdg.+ 0.02% rng.
- Current: 0.05% rdg. + 0.05% rng.
- ☑ Charge/discharge modes: CC, CV, CP
- Two-stage software and firmware protection for optimal safety
- \blacksquare Driving cycle simulation with current and power state of real driving conditions
 - Trip time between maximum charge and maximum discharge current only 10 ms.
 - Smooth current conversion without overshoot, delay time 0 sec.
- 🗹 Built-in various standard test functions: IEC61960 DCIR, IEC-62391 EDLC Capacitance & DCR, IEC 60896 short circuit current and Ri
- Z Battery discharge energy recovery function: when the rated power exceeds 20%, the recovery efficiency can reach 85% (feedback to the grid)





Regenerative Energy Function

High Power Regenerative Battery Pack Test System | 17040 & 17040E

Chroma 17040/17040E system is equipped with parallel channel capability that boosts the maximum charge/discharge current and power, as well as a dynamic profile simulation function that allows users to load the battery waveform of a given drive profile. The bi-directional structure ensures uninterrupted current during the charge/discharge transient state. Two modes of current and power can be selected to meet the various NEDC/FUDS requirements and comply with international test standards such as ISO, IEC, UL, and GB/T.

17040 specifications: 1000V/150A/60kW/1CH 1000V/150A/60kW/2CH 1000V/300A/120kW/1CH 1000V/450A/180kW/1CH 1000V/600A/250kW/1CH 1000V/750A/300kW/1CH 1000V/450A/180kW/2CH 1000V/600A/250kW/2CH 1000V/750A/300kW/2CH (Parallel limit: 2 channels of the same specification)

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17040E specifications: 1700V/800A/200kW/1CH (Parallel limit: 6 channels of the same specification)

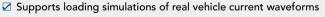


17040 250kW



17040E 200kW

- Key Features
- ✓ High accuracy measurement:
 - Voltage: $\pm (0.02\% \text{ rdg.} + 0.02\% \text{ F.S.})$ (17040 system)
 - Current: \pm (0.05% rdg.+0.05% F.S) (17040 system)
 - Voltage: \pm (0.02% rdg.+0.02% F.S) (17040E system)
 - Current: \pm (0.05% r.n.g.) (17040E system)
- ✓ Current response speed (0 to 90%): 1ms
- ☑ Current switching process without interruption, 0 seconds delay time
- Supports CC/CV/CP/DCIR charging/discharging mode
- ☑ Software/firmware two-stage protection ensures the safety of the test process
- ☑ Power and current charging/discharging profiles for driving simulation test
- ☑ Built-in standard test functions: ISO12405, GBT31467, GBT31484
- ☑ Battery discharge energy recovery function: power saving, environmental protection, low heat energy production; when the rated power exceeds 20%, the recovery efficiency can reach up to 85% (recovery to the grid)



- \checkmark Dynamic battery discharge and charge function
- \checkmark Supports up to 10ms periodic CAN Bus communication via BMS
- \blacksquare Supports importing DBC files for CAN signal reading and calling
- ✓ Supports UDS diagnostic service commands





Test Software Platform | Battery Pro

Battery Charger and Discharge Test Software

Battery Pro is a software platform specifically developed for testing secondary battery packs and can be applied to Chroma 17040, 17040E, 17020, and 17020E systems. It is equipped with multilingual interface support (Traditional Chinese/Simplified Chinese/English), real-time status monitor and icon manager, authority management, fault record tracking and security detection, and data storage and recovery during power failure functions.



BatteryPro Main Panel

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Recipe Editor

- Test curves include ISO12405, GBT31467, GBT31484, and IEC61960 DCIR
- BMS data control charge/discharge settings interface
- Equipped with variable editing, external parameter, if-then procedure, and judgement functions



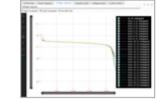
Recipe Executor

☑ Data display is updated in real-time, without a click

Graphical and list mode display switching, flexible display depending on number of channels







BMS Function

 Automatically adjust the power output of the device according to BMS instructions with the BMS performance prediction function
 Configurable power-on program function, with the Chroma multi-function box, for heartbeat transmission and UDS SID execution to switch the battery pack relay

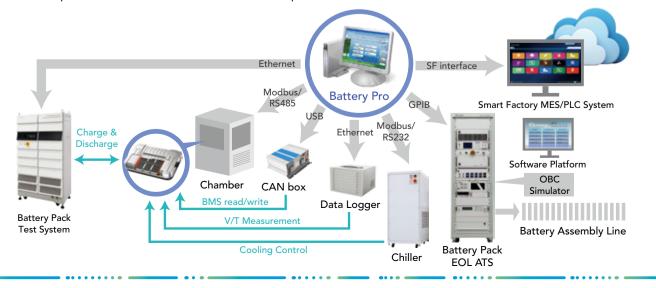
Data Analyzer

- One-click draft test diagrams
- User-defined chart and favorite features
- Comparison of multiple DUTs

System Integration

Chroma offers software integration technology to meet a wide range of testing needs. In combination with the fully automated test solutions and the high-speed product verification, this will reduce hassle and allow untroubled testing.

- Test functions include simulation of On-Board Diagnostics (OBD), real automotive working conditions, driving condition changes, as well as reading of standardized diagnostic trouble codes (DTCs) and CANbus signals (*.dbc), and load shedding protection verification.
- Software integration of a thermal chamber, data logger, and communication interface. During charging and discharging, it reads the external parameters and sets these as conditions for protection and cut-off.
- BMS communication interface software integration to support CAN, RS232, RS485, LinBus, SMbus, and other signals. During testing, it reads the modules' BMS parameters and can use these as conditions for protection and cut-off.



Battery Simulator | 17020/17040/17040E

The 17020/17040/17040E regenerative battery charger/discharger features a battery simulator for testing battery modules and related battery pack-connected products. With the battery simulator software, the 17020/17040/17040E can be used to simulate battery pack characteristics such as power level (SOC/Capacity), load battery characteristic curves, and configure the battery pack's series-parallel structure. Applications include testing various products such as automotive start-stop systems, motor control units, on-board chargers, and DC EVSE.

Key Features

- ☑ Battery pack output voltage control
- Simulate and control the battery pack output
- ✓ voltage by setting up voltage, capacity and SOC - Intelligent efficiency calculation function
 - Battery pack pre-charge simulation
- Battery pack configuration: Set the configuration of the battery pack to simulate different voltages and capacities
- Battery cell curve importing: Import cell data into the software to simulate battery characteristics
- Pair with Chroma Battery Pro Charge/Discharge software to convert battery test data to battery characteristic data with one click



Battery Lab Management System Solutions

Battery Test Monitoring System | 17091

BTMS (Battery Test Monitoring System) is a battery test system monitoring platform developed for battery labs that enhances convenience and work efficiency. It has three main features:

- Centralized management: BTMS centrally manages accounts, authority, and recipes,
- simplifying test system maintenance
- System grouping management: battery test systems are grouped according to model and specifications, enabling users to better understand the capacity and usage status of various equipment
- Real-time monitoring: Users can connect to the BTMS via a browser for remote operation and monitoring, providing easy access to testing progress and equipment status

Permission Management

Set user operation authority based on different roles and projects involved.

- ☑ Roles setting: Set functional permissions that can be operated based on the user's job
- ☑ Project setting: Limit the users' work scope according to the projects they participate in

Recipe Management

Centrally manage recipe and battery specification parameter information to streamline system maintenance.

- Battery specifications upload and download: Edit battery specifications at one station and upload them for download at other stations
- Test plan upload and download: The test plan uploaded from one station can be downloaded at other workstations in the same group

Real-time Monitoring

- Remote control: Remote viewing of channel operation status; pause, resume, stop, or start commands can be issued to the channel remotely
- Monitoring dashboard: Clearly grasp the overall system operating status through the laboratory monitoring dashboard









Power Electronics Test Instruments



Programmable Bidirectional DC Power Supply 62000D Series



- 🗹 Output rating:
 - 6kW~18kW 0~100V \ 600V \ 1200V \ 1800V 0~540A
- High power density: 18kW in 3U height
- Simulation of I-V curves for photovoltaics, batteries and fuel cells
- Easy master/slave parallel & series operation up to 540kW
- Two-quadrant operation: source and load functions
- ☑ 3-phase 4-wire universal AC power: 200~480 Vac
- Applications: Charge-discharge testing and longevity testing, bidirectional car chargers, energy storage, PCS and energy feedback tests

Programmable DC Power Supply 62000E Series



- 3CH output models (1U height):
 Power rating: 1.7kW/CH;
 Voltage rating: 230V/300V/450V/600V
- Single output models (1U height):
 Power rating: 1.7kW/3.4kW/5kW
 Voltage rating: 230V/300V/450V/600V/800V/1000V/1200V
- ☑ Master/slave parallel up to a max of 20kW
- ☑ Fixed or Auto-ranging output models
- Suitable for EV component testing, D2D modules, batteries and other multi-channel power supply applications

Programmable DC Power Supply 62000H Series



- Output rating: 5kW~18kW/0~1800V/0~375A
- ☑ 3U/18kW high power density
- Master/slave control interface for current sharing in parallel operation mode
- ✓ Voltage ramp function (time range: 10 ms~99 hours)
- Voltage & Current slew rate control
- Applicable to many automotive regulations for electrical characteristics testing, including ISO16750-2, GS95024-2, VW80000, LV123, and LV148
- Solar array simulation function

DC Electronic Load 63200A & 63200E Series

- Output rating:
- 0~24kW
 - 0~150V/0~600V/0~1200V
- 0~2000A
- CC, CR, CV & CP operation modes
- Master/Slave parallel control with power level up to 240kW
- ✓ User defined waveform for simulating real-world waveforms
- High-speed dynamic loading up to 20kHz and sine wave loading function
- Suitable for testing automotive components: D2D, OBC, fuel cell AC impedance, battery surge, etc.



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